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**Supplementary Material Available:** The complete Table VI, thermodynamic properties of *n*-pentane (78 pages). Ordering information is given on any current masthead page.

## PVT Surface and Thermodynamic Properties of Isopentane

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Selected values of vapor pressure, specific volume, enthalpy, and entropy are presented for the saturated liquid and vapor states of isopentane from normal boiling point (301.025 K) to the critical point (460.39 K). Experimental values of the density, together with the saturated vapor densities, were fitted to a differential regional Benedict-Webb-Rubin (DR-BWR) equation of state; compressibility factors were generated from 301 to 600 K with pressure to 300 atm. Thermodynamic properties of the real gas,  $H - H^0$ ,  $(H - H^0)/T$ ,  $A - A^0$ ,  $S - S^0$ ,  $S - S^1$ ,  $G - G^0$ ,  $(G - G^0)/T$ ,  $G - G^1$ , and  $f/P$ , were also calculated from the classical relationships.

Previous correlation studies (2, 6) present both vapor-liquid coexistence and superheated vapor thermodynamic properties of isopentane. The present compilation is part of a general revision of the *j*-tables of the API Research Project 44 (26) for C<sub>1</sub>-C<sub>5</sub> alkanes.

### Physical Constants

Table I is a list of the physical constants and conversion factors (34) used in this investigation. A summary of selected, experimentally determined, critical constants is shown in Table II. The present set of critical constants ( $T_c = 460.39 \pm 0.10$  K;  $P_c = 33.37 \pm 0.10$  atm;  $\rho_c = 0.236 \pm 0.005$  g cm<sup>-3</sup>) is based on the measurements of Vohra and Kobe (37) and Ambrose et al. (3). These critical constants are the same as those selected by Kudchadker et al. (15) and differ but slightly from those selected earlier by Kobe and Lynn (14).

### Vapor Pressure

A Frost-Kalkwarf vapor pressure equation was used with the parameters determined to fit the experimental literature values from the normal boiling point (NBP) to the CP.

$$\log P = 22.67065 - 2152.74/T - 6.26784 \log T + 1401.44 (P/T^2) \quad (1)$$

where  $P$  is in atm and  $T$  is in K.

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Table I. Physical Constants and Conversion Factors

| Constants               | Value  |
|-------------------------|--|
| Critical temperature    | 460.39 K   |
| Critical pressure       | 33.37 atm  |
| Critical density        | 0.236 g cm <sup>-3</sup>                                       |
| Critical volume         | 306 cm <sup>3</sup> mol <sup>-1</sup>                          |
| Normal boiling point    | 301.025 K  |
| Triple point            | 113.25 K   |
| Molecular weight        | 72.1514 mass units   |
| Gas constant, $R$       | 82.05606 atm cm <sup>3</sup> K <sup>-1</sup> mol <sup>-1</sup> |
| Temperature conversions | 0 °C = 273.15 K<br>0 °F = 459.67 °R                            |
| Pressure conversions    | 1 atm = 760 mmHg<br>1 psia = 0.06804596 atm                    |
| Energy conversions      | 1 defined thermochemical calorie = 4.1840 J (exact)            |

Table II. Critical Constants of Isopentane

| Investigator                           | $T_c$ , K | $P_c$ , atm | $\rho_c$ , g cm <sup>-3</sup> |
|--|-----------|-------------|-------------------------------|
| Powlewski (22) (1882)                  | 467.95    | —           | —                             |
| Altschul (7) (1893)                    | 460.25    | 33.3        | —                             |
| Young (37) (1910)                      | 460.95    | 32.9        | 0.2343                        |
| Sugden (29) (1927)                     | —         | —           | 0.2343                        |
| Kobe and Lynn (14) (1953)              | 460.95    | 32.9        | 0.234                         |
| Vohra and Kobe (37) (1959)             | 460.95    | 33.66       | 0.236                         |
| Ambrose, Cox, and Townsend (3) (1960)  | 460.39    | —           | —                             |
| Selected values (ref 15 and this work) | 460.39    | 33.37       | 0.236                         |

This equation correlates the measurements of Isaac, Li, and Canjar (13); Silberberg, McKetta, and Kobe (28); Willingham et al. (35); and Young (37) with an average deviation of 0.021 atm. In addition, the equation is in approximate agreement (average deviation of 0.04 atm) with the data of Echols and Gelus (8) and Schumann et al. (24) which were not used to determine the constants of eq 1. At the NBP of 301.025 K and the CP of 460.39

**Table III. Saturated Properties of Isopentane**

| <i>T</i> , K | <i>P</i> , atm | <i>dP/dT</i><br>(atm K <sup>-1</sup> ) | <i>V</i> <sub>SL</sub> ,<br>cm <sup>3</sup><br>mol <sup>-1</sup> | <i>V</i> <sub>SV</sub> ,<br>cm <sup>3</sup><br>mol <sup>-1</sup> | <i>λ</i> ,<br>cal<br>mol <sup>-1</sup> | <i>H</i> <sub>SL</sub> ,<br>cal<br>mol <sup>-1</sup> | <i>H</i> <sub>SV</sub> ,<br>cal<br>mol <sup>-1</sup> | <i>S</i> <sub>SL</sub> ,<br>cal<br>mol <sup>-1</sup> K <sup>-1</sup> | <i>ΔS</i> <sub>S</sub> ,<br>cal<br>mol <sup>-1</sup> K <sup>-1</sup> | <i>S</i> <sub>SV</sub> ,<br>cal<br>mol <sup>-1</sup> K <sup>-1</sup> |
|--------------|----------------|--|--|--|--|--|--|--|--|--|
| 301.025      | 1.000          | 0.034 83                               | 117.8  | 23635  | 5968                                   | 0  | 5968   | 0  | 19.82  | 19.82  |
| 310.0        | 1.351          | 0.043 96                               | 119.7  | 17787  | 5827                                   | 361  | 6188   | 1.18   | 18.80  | 19.98  |
| 320.0        | 1.848          | 0.055 84                               | 121.8  | 13223  | 5666                                   | 766  | 6432   | 2.47   | 17.71  | 20.18  |
| 330.0        | 2.474          | 0.069 62                               | 124.1  | 10 014   | 5499                                   | 1190   | 6689   | 3.75   | 16.66  | 20.41  |
| 340.0        | 3.247          | 0.085 39                               | 126.6  | 7706   | 5326                                   | 1595   | 6921   | 5.00   | 15.66  | 20.66  |
| 350.0        | 4.189          | 0.103 23                               | 129.3  | 6014   | 5146                                   | 2020   | 7166   | 6.21   | 14.70  | 20.91  |
| 360.0        | 5.319          | 0.123 25                               | 132.3  | 4747   | 4956                                   | 2453   | 7409   | 7.40   | 13.77  | 21.17  |
| 370.0        | 6.661          | 0.145 55                               | 135.5  | 3783   | 4754                                   | 2890   | 7644   | 8.60   | 12.85  | 21.45  |
| 380.0        | 8.238          | 0.170 28                               | 139.2  | 3039   | 4541                                   | 3347   | 7888   | 9.81   | 11.95  | 21.76  |
| 390.0        | 10.075         | 0.197 63                               | 143.2  | 2454   | 4311                                   | 3828   | 8139   | 11.04  | 11.05  | 22.09  |
| 400.0        | 12.200         | 0.227 9                                | 147.9  | 1988   | 4060                                   | 4361   | 8421   | 12.38  | 10.15  | 22.53  |
| 410.0        | 14.644         | 0.261 3                                | 153.4  | 1611   | 3779                                   | 4894   | 8673   | 13.68  | 9.22   | 22.90  |
| 420.0        | 17.439         | 0.298 5                                | 160.0  | 1302   | 3465                                   | 5447   | 8912   | 15.01  | 8.25   | 23.26  |
| 430.0        | 20.629         | 0.340 3                                | 168.4  | 1041   | 3090                                   | 6041   | 9131   | 16.39  | 7.19   | 23.58  |
| 440.0        | 24.264         | 0.387 9                                | 179.8  | 815.0  | 2624                                   | 6658   | 9182   | 17.82  | 5.96   | 23.78  |
| 445.0        | 26.269         | 0.414 4                                | 187.5  | 708.5  | 2325                                   | 7015   | 9340   | 18.57  | 5.22   | 23.79  |
| 450.0        | 28.413         | 0.443 3                                | 197.8  | 605.1  | 1962                                   | 7404   | 9366   | 19.44  | 4.36   | 23.80  |
| 451.0        | 28.859         | 0.449 4                                | 200.4  | 584.7  | 1885                                   | 7496   | 9381   | 19.63  | 4.18   | 23.81  |
| 452.0        | 29.312         | 0.455 6                                | 203.2  | 564.4  | 1800                                   | 7584   | 9384   | 19.81  | 3.98   | 23.79  |
| 453.0        | 29.769         | 0.461 0                                | 206.3  | 544.4  | 1712                                   | 7668   | 9380   | 19.99  | 3.78   | 23.77  |
| 454.0        | 30.235         | 0.468 3                                | 209.8  | 523.8  | 1616                                   | 7760   | 9376   | 20.17  | 3.56   | 23.73  |
| 455.0        | 30.708         | 0.475 0                                | 213.8  | 503.7  | 1516                                   | 7852   | 9368   | 20.36  | 3.33   | 23.69  |
| 456.0        | 31.185         | 0.481 7                                | 218.5  | 483.8  | 1410                                   | 7937   | 9347   | 20.56  | 3.09   | 23.65  |
| 457.0        | 31.670         | 0.488 5                                | 224.1  | 464.5  | 1299                                   | 8017   | 9316   | 20.79  | 2.84   | 23.63  |
| 458.0        | 32.164         | 0.495 6                                | 231.3  | 444.6  | 1171                                   | 8101   | 9272   | 21.04  | 2.56   | 23.60  |
| 459.0        | 32.661         | 0.502 7                                | 241.5  | 411.5  | 949                                    | 8205   | 9154   | 21.31  | 2.07   | 23.38  |
| 459.5        | 32.915         | 0.506 5                                | 249.0  | 391.0  | 800                                    | 8257   | 9057   | 21.44  | 1.74   | 23.18  |
| 460.0        | 33.167         | 0.510 1                                | 261.1  | 363.6  | 582                                    | 8325   | 8907   | 21.65  | 1.27   | 22.92  |
| 460.39       | 33.370         | 0.512 9                                | 306  | 306  | 0                                      | 8604   | 8604   | 22.27  | 0  | 22.27  |

K the equation agrees exactly with the experimental values. The equation is believed to be accurate to ±0.18% from 300 K to CP, with a maximum uncertainty of ±0.2 atm near the CP. Table III, the selected saturation properties, contains the calculated vapor pressure and its temperature derivative from the NBP to the CP.

**Saturated Liquid Volume**

The available measurements are those of Brown and Carr (5) (290–293 K); Eykman (10) (293 K); Grummitt et al. (11) (293 K); Isaac, Li, and Canjar (13) (398–448 K); Landolt and Jahn (16) (287–293 K); Maslyanskii (18) (293 K); Perkin (19) (288–298 K); Rosahov (23) (293 K); Timmermans (30) (250–288 K); Westerdijk (32) (293 K); Wibout et al. (33) (288–293 K); and Young (37) (273–460 K).

Selected data from the above references were fit to a modified Guggenheim (12) equation which was further modified as shown below to pass through the CP. The constants of the equation were evaluated for two temperature zones meeting at 313.15 K.

$$\rho_{SL} = (\rho_L + A\theta + B\theta^2) (1.0 + 1.0\theta + 0.25\theta^3) \quad (2)$$

where  $\theta = (1 - T/T_L)^{1/3}$ , *T* is in K, and  $\rho$  is in g cm<sup>-3</sup>. Constants for eq 2 are shown below.

|                    | $\rho_L$  | <i>A</i>                          | <i>B</i>                          | <i>T</i> <sub>L</sub> |
|--------------------|-----------|-----------------------------------|-----------------------------------|-----------------------|
| Less than 313.15 K | 0.436 608 | -222.679 08<br>× 10 <sup>-3</sup> | 174.077 86<br>× 10 <sup>-3</sup>  | 393.15                |
| More than 313.15 K | 0.236     | 177.234 29<br>× 10 <sup>-3</sup>  | -368.343 25<br>× 10 <sup>-4</sup> | 460.39                |

The selected data are represented by the equation with a standard deviation of 0.000 46 g cm<sup>-3</sup> from 250 to 460 K. Values from eq 2 appear in Table III.

**Saturated Vapor Volume**

Isaac, Li, and Canjar (13) (448 K); Silberberg, McKetta, and Kobe (28) (323–448 K); and Young (37) (273–460 K) measured the vapor volumes. These values together with experimental superheated vapor volumes (13, 28, 31, 36) were used to evaluate the constants for the differential regional Benedict-Webb-Rubin (DR-BWR) equation of state.

The selected densities and temperatures near the critical point were tested with the method proposed by Davis and Rice (7) and found to fit to a standard deviation of 8 × 10<sup>-4</sup> the following equation:

$$(\rho_{SL} + \rho_{SV}) = 0.4733 + 0.5478(\rho_{SL} - \rho_{SV})^3 \quad (3)$$

with  $\rho$  in g cm<sup>-3</sup>.

**Enthalpy of Vaporization**

The enthalpies of vaporization computed from eq 4 below with eq 1 and previously selected vapor and liquid volumes appear in Table IV in comparison with the values reported by other authors (2, 6, 37). The measured enthalpy of vaporization 5900 cal mol<sup>-1</sup> of Scott et al. (25) at 301.01 K agrees with the value of 5901 cal mol<sup>-1</sup> which is calculated from Clapeyron equation,

$$\frac{dP}{dT} = \frac{\lambda}{T(V_{SV} - V_{SL})} \quad (4)$$

after extrapolating orthobaric volumes and the vapor pressure derivatives to below the NBP.

**Enthalpy of Saturated Liquid and Vapor**

As no specific heat of saturated liquid data are available from the normal boiling point to the critical point, the saturated liquid enthalpy data reported by Arnold et al. (2) have been accepted

**Table IV. Comparison of Enthalpies of Vaporization**

| T, K | $\lambda$ , cal mol <sup>-1</sup> |                    |                 |           |
|------|-----------------------------------|--------------------|-----------------|-----------|
|      | $\gamma^{a,b}$                    | ALE <sup>a,c</sup> | DK <sup>d</sup> | This work |
| 310  | 5760                              | 5758               | 5750            | 5827      |
| 320  | 5590                              | 5610               | 5575            | 5666      |
| 330  | 5425                              | 5459               | 5426            | 5499      |
| 340  | 5246                              | 5300               | 5280            | 5326      |
| 350  | 5086                              | 5147               | 5145            | 5146      |
| 360  | 4914                              | 4990               | 4959            | 4956      |
| 370  | 4729                              | 4815               | 4788            | 4754      |
| 380  | 4530                              | 4624               | 4590            | 4541      |
| 390  | 4302                              | 4403               | 4361            | 4311      |
| 400  | 4048                              | 4116               | 4090            | 4060      |
| 410  | 3776                              | 3825               | 3813            | 3779      |
| 420  | 3469                              | 3514               | 3471            | 3465      |
| 430  | 3100                              | 3166               | 3081            | 3090      |
| 440  | 2640                              | 2730               | 2603            | 2624      |
| 450  | 2030                              | 2026               | 1986            | 1962      |

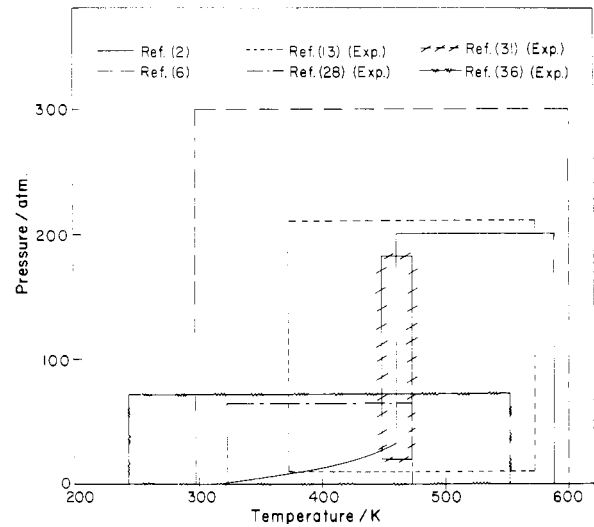
<sup>a</sup> Values are interpolated. <sup>b</sup> Young (37). <sup>c</sup> Arnold, Liou, and Eldridge (2), <sup>d</sup> Das and Kuloor (6).

after correction for the present reference state  $H_{SL} = 0$  at 301.025 K.

From the NBP to CP, the vapor enthalpy was obtained by addition of the heat of vaporization to the liquid enthalpy calculated above. The locus of  $H = (H_{SL} + H_{SV})/2$  was checked for smoothness. Values of  $H_{SL}$  and  $H_{SV}$  below 440 K indicated that the enthalpy locus was reasonably straight, and a plot of  $H_S$  vs.  $V_S$  allowed a check of the values obtained from the  $H_S$  vs.  $T$  diagram in the critical region.

**Entropy of Saturated Liquid and Vapor**

The saturated liquid entropy values reported by Arnold et al. (2) are given in Table III after correction for the present reference state  $S_{SL} = 0$  at 301.025 K. The vapor entropy was obtained by the addition of  $(\lambda/T)$  to  $S_{SL}$ . The entropy locus,  $S_S = (S_{SL} + S_{SV})/2$ , found to be reasonably straight. Again a plot of  $S_S$  vs.



**Figure 1.** Regional block diagram at literature data for isopentane.

$V_S$  provided a check of entropy values at densities near the critical point.

**Compressibility Data**

The measurements of Bridgman (4) covered near zero to 87.11 atm with a temperature range of 273–368 K for the liquid region only. Isaac et al. (13) reported the values for the pressure range 10–213 atm and 373–573 K. Silberberg et al. (28) determined the compressibility data for 1–65 atm and 323–473 K. Vohra and Kobe (31) reported their data for the pressure range of 20–182 atm and 448–473 K. Young (36) covered 1–72.5 atm and 243–553 K. Figure 1 shows the  $P, T$  regions of these major data sources.

**Correlation Procedure**

Although agreement between the major data sources is not perfect, no sound reason was found for deletion of any point, and

**Table V. Constants for the DR-BWR Equation: Isopentane**

|                                       | Region I                   | Region II                   |
|---------------------------------------|----------------------------|-----------------------------|
| No. of data points                    | 1202                       | 61                          |
| Density range, g mol cm <sup>-3</sup> | 0.000 025 6 to 0.003 315 8 | 0.003 315 8 to 0.006 516 31 |
| Normalized density range              | 0.003 932 9 to 0.508 85    | 0.508 85 to 1.0             |
| Av percentage of deviation of Z       | 0.457 99                   | 0.810 54                    |
| Max percentage deviation of Z         | 1.924 80                   | 3.8928                      |
| Constants for eq 5 <sup>a</sup>       |                            |                             |
| $K_{1r}$                              | $1.195 34 \times 10^{-2}$  | $-1.010 43 \times 10^{-1}$  |
| $K_{2r}$                              | $-8.720 37 \times 10^2$    | $7.275 91 \times 10^3$      |
| $K_{3r}$                              | $-4.889 53 \times 10^7$    | $-7.792 09 \times 10^6$     |
| $K_{4r}$                              | $4.799 44 \times 10^{-4}$  | $5.884 72 \times 10^{-1}$   |
| $K_{5r}$                              | $5.652 96 \times 10^1$     | $-4.093 28 \times 10^4$     |
| $K_{6r}$                              | $4.585 28 \times 10^2$     | $2.289 47 \times 10^4$      |
| $K_{7r}$                              | $1.173 42 \times 10^6$     | $4.105 54 \times 10^9$      |
| $K_{8r}$                              | 3.200 00                   | 3.225 00                    |
| BWR constants <sup>b</sup>            |                            |                             |
| $A_0$                                 | $2.053 68 \times 10^7$     |                             |
| $B_0$                                 | $2.815 06 \times 10^2$     |                             |
| $C_0$                                 | $1.151 50 \times 10^{12}$  |                             |
| $a$                                   | $-2.043 01 \times 10^6$    |                             |
| $b$                                   | $1.734 54 \times 10^3$     |                             |
| $c$                                   | $4.240 81 \times 10^{14}$  |                             |
| $\alpha$                              | $-2.931 47 \times 10^7$    |                             |
| $\gamma$                              | $7.536 10 \times 10^4$     |                             |

<sup>a</sup> Only for use in eq 5 with  $\rho$  normalized as (g mol cm<sup>-3</sup>/0.006 516 31). <sup>b</sup>  $P - RT\rho = (B_0RT - A_0 - C_0/T^2)\rho^2 + (bRT - a)\rho^3 + a\alpha\rho^6 + (c\rho^3/T^2)[(1 + \gamma\rho^2)e^{-\gamma\rho^2}]$ ;  $P$  (atm),  $T$  (K),  $\rho$  (g mol cm<sup>-3</sup>).

Table VI. Thermodynamic Properties of Isopentane

| Pressure,<br>atm    | Z      | $H - H^0$<br>(cal mol <sup>-1</sup> ) | $(H - H^0)/T$<br>(cal mol <sup>-1</sup> K <sup>-1</sup> ) | $A - A^0$<br>(cal mol <sup>-1</sup> ) | $S - S^0$<br>(cal mol <sup>-1</sup> K <sup>-1</sup> ) | $S - S^1$<br>(cal mol <sup>-1</sup> K <sup>-1</sup> ) | $G - G^0$<br>(cal mol <sup>-1</sup> ) | $(G - G^0)/T$<br>(cal mol <sup>-1</sup> K <sup>-1</sup> ) | $G - G^1$<br>(cal mol <sup>-1</sup> ) | (f/P)  |
|---------------------|--------|---------------------------------------|---|---------------------------------------|---|---|---------------------------------------|---|---------------------------------------|--------|
| Temperature = 310 K |        |                                       |   |                                       |   |   |                                       |   |                                       |        |
| 1                   | 0.9595 | -80.690                               | -0.260  | 0.424                                 | -0.1812   | -0.1812   | -24.5                                 | -0.079  | -24.5                                 | 0.9609 |
| 1.35 <sup>a</sup>   | 0.9445 | -110.482                              | -0.356  | 185.903                               | -0.8459   | -0.2488   | 151.8                                 | 0.490   | -33.3                                 | 0.9473 |
| Temperature = 330 K |        |                                       |   |                                       |   |   |                                       |   |                                       |        |
| 1                   | 0.9671 | -69.644                               | -0.211  | 0.289                                 | -0.1466   | -0.1466   | -21.3                                 | -0.064  | -21.3                                 | 0.9681 |
| 2.47 <sup>a</sup>   | 0.9149 | -180.616                              | -0.547  | 595.614                               | -2.1832   | -0.3845   | 539.9                                 | 1.636   | -53.7                                 | 0.9213 |
| Temperature = 350 K |        |                                       |   |                                       |   |   |                                       |   |                                       |        |
| 1                   | 0.9729 | -60.858                               | -0.174  | 0.201                                 | -0.1207   | -0.1207   | -18.6                                 | -0.053  | -18.6                                 | 0.9736 |
| 4                   | 0.8832 | -263.963                              | -0.754  | 967.562                               | -3.2868   | -0.5338   | 886.4                                 | 2.533   | -77.1                                 | 0.8950 |
| 4.19 <sup>a</sup>   | 0.8771 | -278.049                              | -0.794  | 1000.053                              | -3.4076   | -0.5631   | 914.6                                 | 2.613   | -81.0                                 | 0.8900 |
| Temperature = 370 K |        |                                       |   |                                       |   |   |                                       |   |                                       |        |
| 1                   | 0.9775 | -53.739                               | -0.145  | 0.143                                 | -0.1009   | -0.1009   | -16.4                                 | -0.044  | -16.4                                 | 0.9779 |
| 4                   | 0.9045 | -229.112                              | -0.619  | 1021.318                              | -3.1898   | -0.4369   | 951.1                                 | 2.571   | -67.5                                 | 0.9123 |
| 6.66 <sup>a</sup>   | 0.8301 | -409.574                              | -1.107  | 1402.493                              | -4.5601   | -0.7943   | 1277.7                                | 3.453   | -115.7                                | 0.8543 |
| Temperature = 390 K |        |                                       |   |                                       |   |   |                                       |   |                                       |        |
| 1                   | 0.9811 | -47.878                               | -0.123  | 0.103                                 | -0.0855   | -0.0855   | -14.5                                 | -0.037  | -14.5                                 | 0.9814 |
| 4                   | 0.9207 | -201.564                              | -0.517  | 1075.545                              | -3.1172   | -0.3643   | 1014.2                                | 2.600   | -59.5                                 | 0.9261 |
| 8                   | 0.8286 | -439.059                              | -1.126  | 1619.993                              | -4.9393   | -0.8098   | 1487.3                                | 3.813   | -123.2                                | 0.8529 |
| 10.08 <sup>a</sup>  | 0.7726 | -585.382                              | -1.501  | 1806.685                              | -5.6820   | -1.0945   | 1630.6                                | 4.181   | -158.5                                | 0.8149 |
| Temperature = 410 K |        |                                       |   |                                       |   |   |                                       |   |                                       |        |
| 1                   | 0.9840 | -42.987                               | -0.105  | 0.075                                 | -0.0732   | -0.0732   | -13.0                                 | -0.032  | -13.0                                 | 0.9842 |
| 4                   | 0.9335 | -179.242                              | -0.437  | 1130.047                              | -3.0614   | -0.3084   | 1075.9                                | 2.624   | -52.8                                 | 0.9372 |
| 8                   | 0.8589 | -382.951                              | -0.934  | 1699.446                              | -4.7988   | -0.6694   | 1584.6                                | 3.865   | -108.5                                | 0.8752 |
| 12                  | 0.7715 | -625.673                              | -1.526  | 2041.171                              | -6.0507   | -1.1161   | 1855.1                                | 4.525   | -168.1                                | 0.8135 |
| 14.64 <sup>a</sup>  | 0.7014 | -823.921                              | -2.010  | 2217.970                              | -6.8263   | -1.4963   | 1974.9                                | 4.817   | -210.4                                | 0.7722 |
| Temperature = 430 K |        |                                       |   |                                       |   |   |                                       |   |                                       |        |
| 1                   | 0.9864 | -38.855                               | -0.090  | 0.055                                 | -0.0634   | -0.0634   | -11.6                                 | -0.027  | -11.6                                 | 0.9865 |
| 4                   | 0.9437 | -160.815                              | -0.374  | 1184.729                              | -3.0175   | -0.2645   | 1136.7                                | 2.643   | -47.1                                 | 0.9464 |
| 8                   | 0.8822 | -338.882                              | -0.788  | 1780.053                              | -4.6938   | -0.5644   | 1679.5                                | 3.906   | -96.2                                 | 0.8934 |
| 12                  | 0.8132 | -541.506                              | -1.259  | 2133.540                              | -5.8500   | -0.9154   | 1974.0                                | 4.591   | -147.9                                | 0.8410 |
| 16                  | 0.7325 | -783.188                              | -1.821  | 2393.078                              | -6.8554   | -1.3495   | 2164.6                                | 5.034   | -202.9                                | 0.7885 |
| 20                  | 0.6290 | -1102.459                             | -2.564  | 2612.018                              | -7.9017   | -1.9526   | 2295.3                                | 5.338   | -262.8                                | 0.7351 |
| 20.63 <sup>a</sup>  | 0.6087 | -1166.698                             | -2.713  | 2645.744                              | -8.0891   | -2.0786   | 2311.6                                | 5.376   | -272.9                                | 0.7264 |
| Temperature = 450 K |        |                                       |   |                                       |   |   |                                       |   |                                       |        |
| 1                   | 0.9883 | -35.327                               | -0.079  | 0.040                                 | -0.0554   | -0.0554   | -10.4                                 | -0.023  | -10.4                                 | 0.9884 |
| 4                   | 0.9521 | -145.355                              | -0.323  | 1239.523                              | -2.9823   | -0.2293   | 1196.7                                | 2.659   | -42.2                                 | 0.9539 |
| 8                   | 0.9006 | -303.185                              | -0.674  | 1861.324                              | -4.6126   | -0.4832   | 1772.5                                | 3.939   | -85.8                                 | 0.9085 |
| 12                  | 0.8445 | -477.434                              | -1.061  | 2228.415                              | -5.7043   | -0.7696   | 2089.5                                | 4.643   | -131.1                                | 0.8635 |
| 16                  | 0.7822 | -674.622                              | -1.499  | 2493.782                              | -6.6083   | -1.1024   | 2299.1                                | 5.109   | -178.5                                | 0.8189 |
| 20                  | 0.7104 | -906.951                              | -2.015  | 2707.222                              | -7.4563   | -1.5073   | 2448.4                                | 5.441   | -228.7                                | 0.7742 |
| 24                  | 0.6219 | -1203.182                             | -2.674  | 2895.363                              | -8.3570   | -2.0459   | 2557.5                                | 5.683   | -282.5                                | 0.7289 |
| 28                  | 0.4875 | -1684.136                             | -3.743  | 3093.114                              | -9.5983   | -2.9810   | 2635.1                                | 5.856   | -342.7                                | 0.6815 |
| 28.41 <sup>a</sup>  | 0.4649 | -1770.018                             | -3.933  | 3119.492                              | -9.8030   | -3.1567   | 2641.3                                | 5.870   | -349.5                                | 0.6763 |
| Temperature = 455 K |        |                                       |   |                                       |   |   |                                       |   |                                       |        |
| 1                   | 0.9887 | -34.525                               | -0.076  | 0.037                                 | -0.0536   | -0.0536   | -10.1                                 | -0.022  | -10.1                                 | 0.9888 |
| 4                   | 0.9539 | -141.873                              | -0.312  | 1253.235                              | -2.9746   | -0.2216   | 1211.6                                | 2.663   | -41.0                                 | 0.9556 |
| 8                   | 0.9046 | -295.289                              | -0.649  | 1881.715                              | -4.5951   | -0.4657   | 1795.5                                | 3.946   | -83.4                                 | 0.9118 |

|                     |        |           |        |          |          |         |        |        |         |        |
|---------------------|--------|-----------|--------|----------|----------|---------|--------|--------|---------|--------|
| 12                  | 0.8512 | -463.652  | -1.019 | 2252.377 | -5.6738  | -0.7392 | 2117.9 | 4.655  | -127.3  | 0.8686 |
| 16                  | 0.7923 | -652.382  | -1.434 | 2519.667 | -6.5592  | -1.0532 | 2332.0 | 5.125  | -173.2  | 0.8256 |
| 20                  | 0.7256 | -871.134  | -1.915 | 2733.416 | -7.3772  | -1.4281 | 2485.5 | 5.463  | -221.3  | 0.7827 |
| 24                  | 0.6460 | -1140.222 | -2.506 | 2918.740 | -8.2178  | -1.9067 | 2598.9 | 5.712  | -272.7  | 0.7395 |
| 28                  | 0.5391 | -1521.249 | -3.343 | 3098.546 | -9.2381  | -2.6209 | 2682.1 | 5.895  | -328.7  | 0.6950 |
| 29                  | 0.5023 | -1659.559 | -3.647 | 3148.314 | -9.5784  | -2.8915 | 2698.6 | 5.931  | -343.9  | 0.6834 |
| 30                  | 0.4547 | -1846.043 | -4.057 | 3206.031 | -10.0206 | -3.2664 | 2713.3 | 5.963  | -359.8  | 0.6715 |
| 30.71 <sup>a</sup>  | 0.4024 | -2063.416 | -4.535 | 3262.344 | -10.5183 | -3.7178 | 2722.4 | 5.983  | -371.8  | 0.6626 |
| Temperature = 470 K |        |           |        |          |          |         |        |        |         |        |
| 1                   | 0.9899 | -32.286   | -0.069 | 0.030    | -0.0487  | -0.0487 | -9.4   | -0.020 | -9.4    | 0.9900 |
| 10                  | 0.8926 | -348.447  | -0.741 | 2152.672 | -5.1083  | -0.5357 | 2052.4 | 4.367  | -96.7   | 0.9016 |
| 20                  | 0.7641 | -781.129  | -1.662 | 2814.785 | -7.1824  | -1.2333 | 2594.6 | 5.520  | -201.5  | 0.8059 |
| 30                  | 0.5891 | -1414.021 | -3.009 | 3238.731 | -9.0834  | -2.3292 | 2855.2 | 6.075  | -319.3  | 0.7103 |
| 40                  | 0.2295 | -3450.004 | -7.340 | 3689.999 | -13.6614 | -6.3358 | 2970.8 | 6.321  | -472.2  | 0.6030 |
| 50                  | 0.2585 | -3646.517 | -7.759 | 3713.279 | -14.1866 | -6.4179 | 3021.2 | 6.428  | -630.1  | 0.5091 |
| 60                  | 0.2949 | -3718.842 | -7.912 | 3726.286 | -14.4404 | -6.3097 | 3068.1 | 6.528  | -753.3  | 0.4462 |
| 80                  | 0.3680 | -3783.394 | -8.050 | 3746.563 | -14.7662 | -6.0642 | 3156.7 | 6.716  | -933.2  | 0.3679 |
| 100                 | 0.4386 | -3810.620 | -8.108 | 3764.440 | -15.0024 | -5.8572 | 3240.5 | 6.895  | -1057.7 | 0.3220 |
| 150                 | 0.6046 | -3835.833 | -8.161 | 3805.192 | -15.4723 | -5.5220 | 3436.2 | 7.311  | -1240.5 | 0.2647 |
| 200                 | 0.7639 | -3841.394 | -8.173 | 3839.235 | -15.8730 | -5.3514 | 3618.9 | 7.700  | -1326.3 | 0.2415 |
| 250                 | 0.9224 | -3828.260 | -8.145 | 3866.323 | -16.2174 | -5.2526 | 3793.9 | 8.072  | -1359.5 | 0.2330 |
| 300                 | 1.0806 | -3798.346 | -8.082 | 3888.697 | -16.5155 | -5.1887 | 3963.9 | 8.434  | -1359.7 | 0.2330 |
| Temperature = 500 K |        |           |        |          |          |         |        |        |         |        |
| 1                   | 0.9919 | -28.447   | -0.057 | 0.018    | -0.0408  | -0.0408 | -8.0   | -0.016 | -8.0    | 0.9919 |
| 10                  | 0.9152 | -301.116  | -0.602 | 2288.382 | -5.0105  | -0.4380 | 2204.2 | 4.408  | -82.1   | 0.9206 |
| 20                  | 0.8200 | -650.291  | -1.301 | 2984.403 | -6.9120  | -0.9630 | 2805.7 | 5.611  | -168.8  | 0.8437 |
| 30                  | 0.7097 | -1076.906 | -2.154 | 3404.010 | -8.3853  | -1.6311 | 3115.8 | 6.232  | -261.4  | 0.7686 |
| 40                  | 0.5771 | -1642.563 | -3.285 | 3720.970 | -9.8872  | -2.5617 | 3301.0 | 6.602  | -361.7  | 0.6947 |
| 50                  | 0.4363 | -2398.162 | -4.796 | 3973.146 | -11.6232 | -3.8545 | 3413.4 | 6.827  | -470.9  | 0.6224 |
| 60                  | 0.3671 | -3034.572 | -6.069 | 4113.313 | -13.0389 | -4.9082 | 3484.9 | 6.970  | -580.5  | 0.5573 |
| 80                  | 0.3932 | -3462.930 | -6.926 | 4193.636 | -14.1081 | -5.4061 | 3591.1 | 7.182  | -759.9  | 0.4652 |
| 100                 | 0.4532 | -3588.083 | -7.176 | 4227.422 | -14.5452 | -5.4000 | 3684.5 | 7.369  | -888.1  | 0.4089 |
| 150                 | 0.6106 | -3696.294 | -7.393 | 4283.174 | -15.1857 | -5.2354 | 3896.6 | 7.793  | -1078.6 | 0.3375 |
| 200                 | 0.7651 | -3727.863 | -7.456 | 4325.299 | -15.6399 | -5.1182 | 4092.1 | 8.184  | -1168.7 | 0.3082 |
| 250                 | 0.9175 | -3730.257 | -7.461 | 4359.790 | -16.0162 | -5.0515 | 4277.9 | 8.556  | -1204.5 | 0.2973 |
| 300                 | 1.0688 | -3713.617 | -7.427 | 4388.938 | -16.3417 | -5.0149 | 4457.3 | 8.914  | -1206.2 | 0.2968 |
| Temperature = 600 K |        |           |        |          |          |         |        |        |         |        |
| 1                   | 0.9959 | -19.713   | -0.033 | 0.003    | -0.0248  | -0.0248 | -4.9   | -0.008 | -4.9    | 0.9959 |
| 10                  | 0.9588 | -201.478  | -0.336 | 2743.782 | -4.8270  | -0.2545 | 2694.7 | 4.491  | -48.8   | 0.9599 |
| 20                  | 0.9170 | -413.080  | -0.688 | 3570.291 | -6.4741  | -0.5251 | 3471.4 | 5.786  | -98.0   | 0.9210 |
| 30                  | 0.8747 | -635.266  | -1.059 | 4054.124 | -7.5669  | -0.8127 | 3904.9 | 6.508  | -147.7  | 0.8834 |
| 40                  | 0.8327 | -867.752  | -1.446 | 4397.166 | -8.4427  | -1.1171 | 4197.9 | 6.996  | -197.5  | 0.8473 |
| 50                  | 0.7919 | -1108.760 | -1.848 | 4661.904 | -9.2046  | -1.4359 | 4414.0 | 7.357  | -247.2  | 0.8126 |
| 60                  | 0.7539 | -1354.111 | -2.257 | 4875.155 | -9.8934  | -1.7627 | 4582.0 | 7.637  | -296.5  | 0.7797 |
| 80                  | 0.6937 | -1828.248 | -3.047 | 5194.756 | -11.0968 | -2.3948 | 4829.8 | 8.050  | -391.4  | 0.7200 |
| 100                 | 0.6625 | -2228.803 | -3.715 | 5411.767 | -12.0640 | -2.9189 | 5009.6 | 8.349  | -477.5  | 0.6698 |
| 150                 | 0.6996 | -2772.926 | -4.622 | 5690.911 | -13.5099 | -3.5596 | 5333.0 | 8.888  | -637.2  | 0.5858 |
| 200                 | 0.8059 | -2970.685 | -4.951 | 5820.481 | -14.2665 | -3.7449 | 5589.2 | 9.315  | -723.8  | 0.5447 |
| 250                 | 0.9309 | -3044.482 | -5.074 | 5901.632 | -14.7730 | -3.8082 | 5819.3 | 9.699  | -759.6  | 0.5286 |
| 300                 | 1.0606 | -3066.731 | -5.111 | 5962.899 | -15.1698 | -3.8430 | 6035.2 | 10.059 | -760.9  | 0.5280 |

<sup>a</sup>Saturation pressure.

Table VII. Compressibility Factors from Corresponding States

| T, K | P, atm | Z                  |                   |                    |                     |                  |           |
|------|--------|--------------------|-------------------|--------------------|---------------------|------------------|-----------|
|      |        | ALE <sup>a,b</sup> | DK <sup>a,c</sup> | ILC <sup>a,d</sup> | Pitzer <sup>e</sup> | LGH <sup>f</sup> | This work |
| 450  | 10     | 0.8775             | 0.8756            | —                  | 0.877               | 0.88             | 0.8737    |
|      | 20     | 0.7189             | 0.7152            | —                  | 0.717               | 0.71             | 0.7104    |
| 500  | 80     | 0.3862             | 0.3974            | 0.3894             | 0.391               | 0.38             | 0.3932    |
|      | 100    | 0.4376             | 0.4531            | 0.4868             | 0.460               | 0.45             | 0.4532    |
|      | 200    | 0.7050             | 0.7683            | 0.7896             | 0.756               | 0.77             | 0.7651    |
| 550  | 80     | 0.5113             | 0.5538            | 0.5317             | 0.542               | 0.52             | 0.5410    |
|      | 100    | 0.5086             | 0.5548            | 0.5646             | 0.580               | 0.55             | 0.5390    |
|      | 200    | 0.6986             | 0.7866            | 0.7999             | 0.772               | 0.76             | 0.7784    |

<sup>a</sup> Values are interpolated. <sup>b</sup> Arnold, Liou, and Eldridge (2). <sup>c</sup> Das and Kuloor (6). <sup>d</sup> Isaac, Li, and Canjar (13). <sup>e</sup> Pitzer (20); Pitzer et al. (21). <sup>f</sup> Lydersen et al. (17).

each was given equal weight. Saturated vapor volumes selected in Table III were added to the present PVT data sets and given a weight of four, except for the CP and the NBP which were each weighted ten. This procedure was used to force the fitted PVT surface to values consistent with the selected saturated properties which form a boundary condition. The differential regional BWR equation is (9):

$$\phi = \sum_{r=1}^N \sum_{j=1}^7 K_{rj} \theta_j^* \quad (5)$$

where  $\phi = P - RT\rho$ ,  $\theta_1^* = RT(\rho^*)^2$ ,  $\theta_2^* = (\rho^*)^2$ ,  $\theta_3^* = (\rho^*)^2 T^{-2}$ ,  $\theta_4^* = RT(\rho^*)^3$ ,  $\theta_5^* = (\rho^*)^3$ ,  $\theta_6^* = (\rho^*)^6$ ,  $\theta_7^* = (\rho^*)^3 [1 + K_{8r}(\rho^*)^2] [\exp(-K_{8r}\rho^*)^2] T^{-2}$ ,  $\rho^* = \rho - \rho_{r-1, n_{r-1}}$ , with  $\rho_{r-1, n_{r-1}}$  equal to the density at the interface between regions  $r$  and  $r - 1$  when the density falls in region  $r$ .

Anomalies were observed in preliminary fits at the regional interface. This was caused by lack of constraint on the region I fitting surface by data beyond the interface and could not be corrected by the region II equation. This problem was solved by an overlap fitting technique in which about 10% of the points in the next higher region adjacent to the interface were included in the fit of the region. The interface between the first and second regions was chosen to be critical density. For  $n$ -pentane there were not sufficient data at densities above the critical to require more than one region. Standard BWR coefficients for the first region ( $K_{11} = B_0$ ,  $K_{21} = -A_0$ ,  $K_{31} = -C_0$ ,  $K_{41} = b$ ,  $K_{51} = -a$ ,  $K_{61} = a\alpha$ ,  $K_{71} = c$ , and  $K_{81} = +\gamma$ ) and coefficients of eq 5 for the first and second regions are found in Table V. The latter coefficients are used only with normalized densities. Table V also provides the first region constants in the usual metric units for comparison to literature BWR coefficients.

#### Accuracy of Saturated Properties

The selected liquid volumes of Table III are considered accurate to a maximum of  $\pm 0.3\%$  from the NBP to 360 K,  $0.4\%$  from 360 to 440 K, and  $0.2\%$  from 440 to 460 K. The error limits of vapor volume at the NBP are  $\pm 23 \text{ cm}^3 \text{ mol}^{-1}$ , providing the measurement of enthalpy of vaporization of Scott et al. (25) is correct. The accuracy of enthalpy of vaporization values in Table III depends on that of the vapor pressure slope and the vapor volume with error limits of  $1.4\%$  for  $dP/dT$ .

#### PVT Surface and Corresponding Thermodynamic Properties

Table V shows the ability of the DR-BWR model to fit the available experimental PVT data. Both experimental data and isotherms from the model were plotted as compressibility factor  $Z = (P/\rho RT)$  vs. pressure on large graphs such that the finest division was 0.0005 for  $Z$ . The  $Z$ - $P$  graphs show that in all regions the model provides a smooth surface with reasonable compromise between the experimental results.

Table VIII. Second Virial Coefficient

| T, K   | $-B$ , $\text{cm}^3 \text{ mol}^{-1}$ |        |           |
|--------|---------------------------------------|--------|-----------|
|        | Ref 27                                | Ref 28 | This work |
| 273.15 | 1370.6                                | —      | 1323      |
| 298.15 | 1149.7                                | —      | 1087      |
| 323.15 | 954.0                                 | 960    | 909       |
| 348.15 | 775.2                                 | 763    | 770       |
| 373.15 | 642.9                                 | 645    | 659       |
| 398.15 | 555.7                                 | 570    | 569       |
| 423.15 | 482.5                                 | 494    | 495       |
| 448.15 | 419.1                                 | 434    | 433       |
| 461.65 | 388.4                                 | 407    | 403       |
| 473.15 | 366.4                                 | 376    | 380       |

Thermodynamic properties were calculated from the PVT surface by the usual relationships and appear in Table VI, a condensed version of the API Research Project 44 j-tables (a complete version of Table VI has been deposited in the ACS Microfilm Depository Service). Values of pressure in parentheses are at saturated conditions. The tables are thermodynamically consistent as the other functions were calculated from  $A - A^0$  and  $S - S^0$ , where  $A$  is the energy function for density and temperature with  $S$  its temperature derivative. Table VI extends only to 600 K or slightly above the maximum experimental temperature of 573 K rather than 1500 K as in the revised API Research Project 44 Tables. The values above 573 K are an extrapolation of the present surface and further assume no decomposition of isopentane.

#### Discussion

Table VII is a comparison of present values with those calculated from corresponding states by two methods: The corresponding state tables of Lydersen et al. (17) and Pitzer's (20, 21), acentric factor procedure. Table VIII is a comparison of the selected second virial coefficients of Silberberg et al. (27, 28) with the present values where:

$$B = B_0 - \frac{A_0}{RT} - \frac{C_0}{RT^3} \quad (6)$$

The present PVT surface was not constrained by the critical conditions:

$$\left(\frac{\partial P}{\partial \rho}\right)_{T_c} = 0 = \left(\frac{\partial^2 P}{\partial \rho^2}\right)_{T_c} \quad (7)$$

However, the constants of Table V for the region yield  $(\partial P/\partial \rho)_{T_r=1} = 0.0288$  and  $(\partial^2 P/\partial \rho^2)_{T_r=1} = 0.4225$ .

## Glossary

|   |  |
|---|--|
| A   | Helmholtz energy, cal mol <sup>-1</sup>  |
| A <sub>0</sub> , B <sub>0</sub> , C <sub>0</sub> ,<br>a, b, c, α, γ | BWR constants in atm cm <sup>3</sup> K <sup>-1</sup> mol <sup>-1</sup><br>units  |
| B   | second virial coefficient, cm <sup>3</sup> mol <sup>-1</sup>                     |
| CP  | critical point, 460.39 K   |
| f   | fugacity, atm  |
| G   | Gibbs energy, cal mol <sup>-1</sup>  |
| H   | enthalpy, cal mol <sup>-1</sup>  |
| K   | constants of eq 5  |
| N   | total number of regions  |
| NBP   | normal boiling point, 301.025 K  |
| n   | number of data points in a given region  |
| P   | pressure, atm  |
| R   | gas constant, 82.056 06 atm cm <sup>3</sup> K <sup>-1</sup><br>mol <sup>-1</sup> |
| S   | entropy, cal K <sup>-1</sup> mol <sup>-1</sup>                                   |
| T   | temperature, K   |
| V   | specific volume, cm <sup>3</sup> mol <sup>-1</sup>                               |
| Z   | compressibility factor   |

## Greek Letters

|                |  |
|----------------|--|
| λ              | latent heat of vaporization, cal mol <sup>-1</sup>           |
| θ              | dimensionless temperature variable defined by<br>eq 2        |
| θ*             | density and temperature-dependent factors<br>defined in eq 5 |
| ρ              | density, mol cm <sup>3</sup>                                 |
| ρ <sub>L</sub> | limiting density constant in eq 2                            |
| φ              | P - RTρ, atm   |

## Superscripts

|   |   |
|---|---|
| I | ideal gas state   |
| 0 | standard state; ideal gas at 1 atm and temper-<br>ature T   |
| * | indicates difference between quantity in region<br>i and the value of that quantity at the region<br>i - 1/region i interface |

## Subscripts

|                |                                       |
|----------------|---------------------------------------|
| c              | critical point value                  |
| i              | running index for BWR terms           |
| r              | divided by critical value             |
| r              | region                                |
| S              | saturated property                    |
| SV             | saturated vapor                       |
| SL             | saturated liquid                      |
| T <sub>L</sub> | limiting temperature constant in eq 2 |

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**Supplementary Material Available:** The complete Table VI, thermodynamic properties of isopentane (75 pages). Ordering information is given on any current masthead page.